

PS-6**CMDG PURCHASE SPECIFICATION.****PVC SEWER PIPE AND FITTINGS.**

- 1.0 PVC Gravity Sewer Pipes and Fittings for municipal sewer mains are to be in accordance with (a) a minimum of Australian Standard AS/NZS 1260 – PVC-U Pipes and Fittings for Drain, Waste and Vent Applications, and (b) plus conditions as required in the following clauses.
- 2.0 Pipe size (DN), Stiffness Class (SN), and socket type will be nominated at time of purchase.
- 3.0 Stiffness Class (SN) –

Less than 3m deep	-	SN 8;
Equal to or greater than 3m deep	-	SN 10;
All pipe 225mm diameter or greater	-	SN 10.
- 4.0 Pipe will be installed in accordance with AS2032.
- 5.0 For Plain Wall Pipe and Fittings with Elastomeric Seal Joints, a Witness Mark for an Insertion Length of 106mm.
- 6.0 Product certification in accordance with AS/NZS 1260.
- 7.0 This specification takes precedence, but where this specification is silent on a matter then the order of priority for reference shall be the relevant Australian Standard, and then the relevant WSAA Purchase Specification.